

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

Date: 11.10.12	Job No.: <input type="text"/>	ADR Yes/No: <input type="checkbox"/> N	ADR Date: <input type="text"/>	ECN #: 11- 652
Product No.: Cargo Door Hinge Kit		Created By: <input type="checkbox"/> HS	Approved By: <input type="checkbox"/>	
Product Name: D139-799-013		Checked By: <input type="checkbox"/>		

Distribution	Reqd	Resp	Initial / Date
Production Manager / Coord.	<input type="checkbox"/> Y	LL	MM- 11-10-13
Purchasing Coord.	<input type="checkbox"/> N		
Production Engineering Coord.	<input type="checkbox"/> Y	ALL	

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord.	<input type="checkbox"/> N		
QC Coordinator	<input type="checkbox"/> N		
Customer Technical Support	<input type="checkbox"/> Y	MB	
Marketing	<input type="checkbox"/> Y	SW	
Customer Order Processing	<input type="checkbox"/> N		

Reason for Change:

Gas spring is too strong, pushes door into maintenance step

Documents Affected:

DSI 9567 Rev. A
D3552 Rev 1

PARTS MUST COMPLY

Y

PREVIOUS PARTS SATISFACTORY

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	<input type="checkbox"/> N			
2	Notify Eurocopter France	<input type="checkbox"/> N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	<input type="checkbox"/> N			
5	Update Master Document List (MDL)	<input type="checkbox"/> N			
6	Update Product Compatability Matrix	<input type="checkbox"/> N			
7	Create Eurocopter Form (FEE)	<input type="checkbox"/> N			
8	Notify TC / FAA of Change	<input type="checkbox"/> N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files/Design Journal	<input type="checkbox"/> N	KJ		
11	Update Product Specification Files	<input type="checkbox"/> N	KJ		11.10.13 10/10/13
12	Update Approved/Preliminary Dwg PDF Files	<input type="checkbox"/> Y	KJ		11.10.13 10/10/13
13	Update Document Record (DR)	<input type="checkbox"/> N			
14	Update Product Development Summary	<input type="checkbox"/> N			
15	Update QSI 021 and/or STC Approval List	<input type="checkbox"/> N			
16	Update Parts / STC Database	<input type="checkbox"/> Y	KJ		11.10.13 10/10/13
17	Update / Verify ARC Database	<input type="checkbox"/> Y	KJ	DSI 9567-011	11.10.13 10/10/13
18	Create / Update Change Record Form / Item Card Database	<input type="checkbox"/> Y	KJ	DSI 9567-011 now at CHG 003, DS19567-011 PCH6 001	11.10.13 10/10/13
19	Create / Update PPP's	<input type="checkbox"/> Y			11.10.13 10/10/13
20	Red Decals required?	<input type="checkbox"/> N			
21	Update Document Control Database / Laminated Dwgs	<input type="checkbox"/> N			11.10.13 10/10/13
22	Update Grey Project / Electronic Binder PDF Files	<input type="checkbox"/> Y	KJ		11.10.13 10/10/13
23	Update D-Part/M-Drawing/DSI/DEO Master Binders	<input type="checkbox"/> Y	KJ		11.10.13 10/10/13
24					

Description / Action:

- Roll change number to 003 for D139-799-013 *DSI 9567-011 @ CHG 001*
- Send DSI 9567-011 kits to all customers who have received D139-799-013 kits at CHG 002 or earlier.
- Update BOM/Routing for D139-799-013 to replace D3552-13 with D3552-23
- Update D139-799-013 kits in stock to CHG 003 configuration

20/10/13 *11/10/14*

ECN Verified & Complete: _____

Date: _____